# A Knowledge Base for Chemical Engineering High Jump: Setting and Clearing the Bar

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Thursday, April 30, 2015

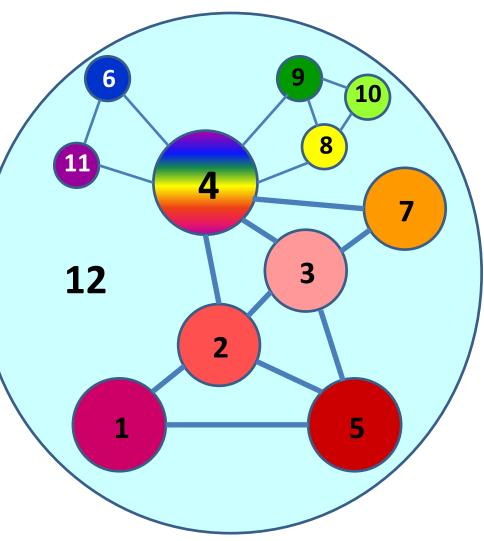


# Design at the Pinnacle of Engineering Education

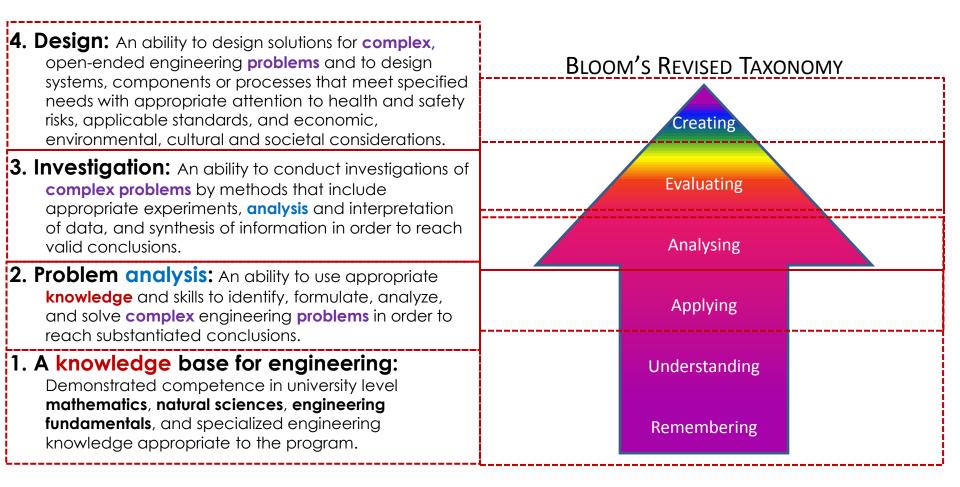
- 1. A knowledge base for engineering
- 2. Problem analysis
- 3. Investigation

#### 4. Design

- 5. Use of engineering tools
- 6. Individual and team work
- 7. Communication skills
- 8. Professionalism
- 9. Impact of engineering on society and the environment
- 10. Ethics and equity
- 11. Economics and project management
- 12. Life-long learning



#### From Knowledge Base to Design: Connections in the Cognitive Domain



# A Taxonomy of Chemical Engineering Concepts

- Structure and properties of materials
  - The structure of materials is hierarchical in nature
  - Material properties, structure and interactions are interdependent
- Conservation
  - "Stuff" (mass, momentum, energy) does not magically appear or disappear
- Thermodynamic equilibrium and spontaneity
  - A physical system can reach a state of equilibrium in which no net change (movement or transformation of "stuff") takes place
  - Spontaneous changes are always towards equilibrium

# The Taxonomy of Chemical Engineering Concepts

- Rates of reaction and transport
  - Change (movement or transformation of stuff) is not instantaneous ("it takes time to change")

#### • Mathematics

 Relationships between physical quantities in all of the above can be described and manipulated both symbolically and numerically using a common precise language

#### Recognizing a "Threshold Concept" (G. Cousin, "Planet", vol. 17, 2006)

- Grasping a threshold concept is transformative because it involves an ontological as well as a conceptual shift. We are what we know. New understandings are assimilated into our biography, becoming part of who we are, how we see and how we feel.
- Grasping a threshold concept is often **irreversible**; once understood the learner is unlikely to forget it (this does not exclude subsequent modification or rejection of the concept for a more refined or rival understanding).
- Grasping a threshold concept is **integrative** in that it exposes the hidden interrelatedness of phenomenon. Mastery of a threshold concept often allows the learner to make connections that were hitherto hidden from view.

#### Recognizing a "Threshold Concept" (G. Cousin, "Planet", vol. 17, 2006)

- A threshold concept is likely to be **bounded** in that 'any conceptual space will have terminal frontiers, bordering with thresholds into new conceptual areas' (Meyer and Land, "Overcoming Barriers to Student Understanding: threshold concepts and troublesome knowledge", London and New York: Routledge, 2006) → curriculum design perspective should aim for an approach to mastery which always leaves room for questioning the concept itself!
- A threshold concept is likely to involve forms of 'troublesome knowledge', which appears counter-intuitive, alien (emanating from another discourse), or seemingly incoherent. From this view, mastery of a threshold concept can be inhibited by the prevalence of a 'common sense' or intuitive understanding of it. Getting students to reverse their intuitive understandings is also troublesome because the reversal can involve an uncomfortable, emotional repositioning.

#### A Map of Chemical Engineering

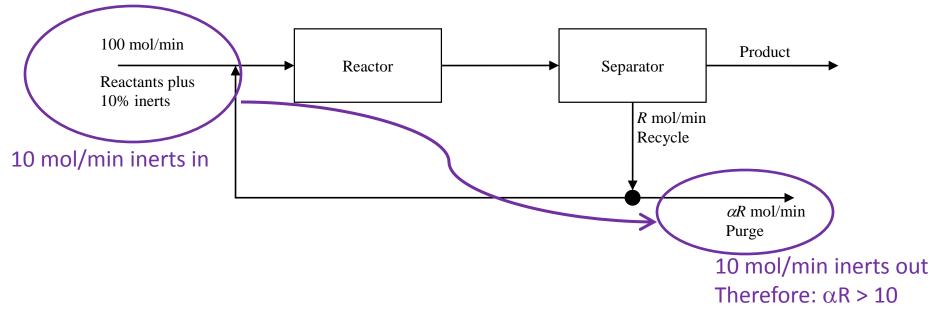
#### Term **Concept domains in core courses** 1A CHE 102 MATH 116 **CHE 100** PHYS 115 **1**B CHE 101 **GENE 123** 2A MATH 217 **CHE 200** CHE 230 2B CHE 211 CHE 231 MATH 218 3A CHE 312 CHE 330 CHE 314 CHE 322 3B CHE 313 CHE 331 CHE 361 4A <u>CHE 480</u>

- Structure and properties of materials
- Conservation
- Rates of reaction and transport

- Thermodynamic equilibrium and spontaneity
- Mathematics
- Excludes labs, technical electives and complementary studies

#### Sample Concept Question on Conservation (ChE 100)

Consider the process flow diagram shown below. The inlet stream consists of the reactants plus 5% inerts. The single-pass conversion of the reactor is known to be less than 50%. The reactor products are separated into a pure product stream and a recycle stream. A fraction  $\alpha$  of the recycle stream is purged and the remainder recycled to the reactor inlet.



Consider the flowrate of the purge and recycle streams. Indicate clearly with an X which combinations of recycle rate R and purge fraction  $\alpha$  may give valid solutions.

#### "Standard" Question on Conservation

Production of phtalic acid anhydride ( $C_8H_4O_3$ ) is obtained by the oxidation of o-xylene:

 $C_8H_{10} + 3 O_2 \rightarrow C_8H_4O_3 + 3 H_2O$ 

The fresh feed contains 6 moles o-xylene/hour and 94 moles air/hour. It is combined with a recycle stream and enters the reactor. The reactor output, 118 moles/hour, is sent to a condenser where all of the  $C_8H_4O_3$  produced is removed as the product stream (pure  $C_8H_4O_3$  stream). The unreacted  $C_8H_{10}$ ,  $O_2$ ,  $H_2O$  and nitrogen are recycled. A purge stream is required to prevent build-up of nitrogen in the system. The purge gas is 78% nitrogen.

- a. [3 pts] Draw a diagram and label known/unknown variables.
- b. [4 pts] Perform a degree of freedom analysis for each of the reactor, the condenser and the overall process.
- c. [14 pts] Estimate, purge flow rate (mol/h), product flow rate (mol/h) and the purge composition (mol% of each species).
- d. [4 pts] Estimate the recycle flow rate (mol/h), that is the flow rate of the stream after the purge returning to the reactor.

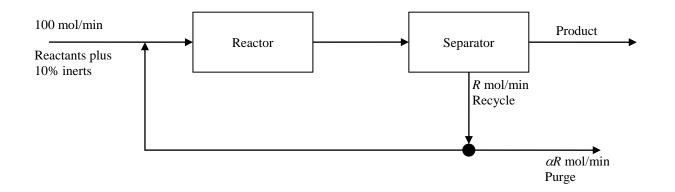
Hint: you will notice from the stoichiometry of the reaction that the total number of moles does not change after the reaction.

#### **Additional data:**

Consider air: 21% O<sub>2</sub>, 79% N<sub>2</sub>

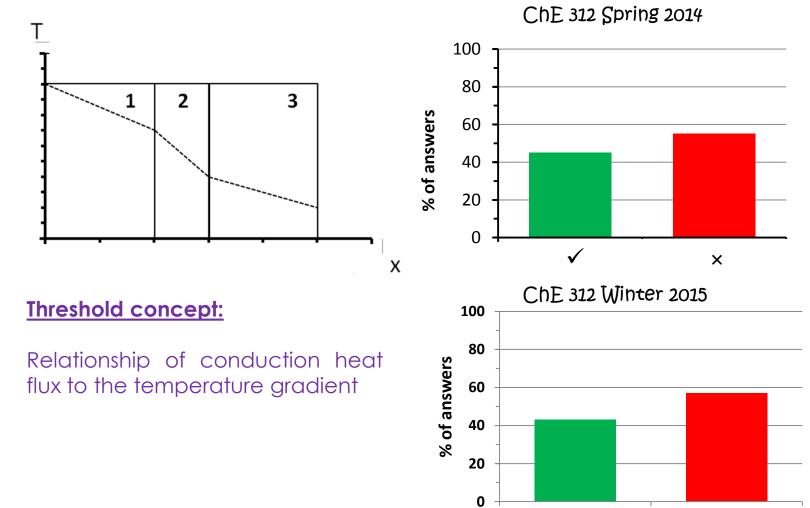
#### "Standard" Question on Conservation

• Answering this involves drawing the following diagram and calculating the values of all unknowns:



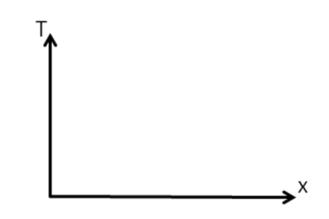
- Concept question correct: 20%
- Average score on "standard" question: 21/25

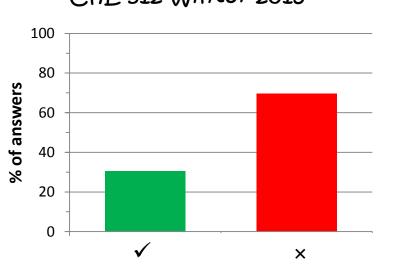
Heat is transferred steadily through a 3-layer composite wall. Looking at the graph below, order the thermal conductivities of the three solids (e.g.,  $k_1 < k_2 < k_3$ )



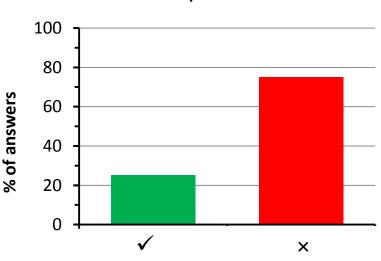
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A flat sheet of metal has thickness *L* and initially uniform temperature  $T_o$ . One face of the metal sheet is perfectly insulated. Suddenly, the temperature of the other face of the sheet is lowered to a value  $T_1$ . On the following graph, sketch how the temperature distribution inside the metal sheet ( $0 \le x \le L$ ) will vary over time:









#### ChE 312 Spring 2014

#### Conclusions

- Concept domain mapping provides insight into the program
- Threshold concept testing formative & summative assessment opportunities
- Further work needed to demonstrate validity and reliability
- How should concept testing relate to grades?
- What is preventing students from attaining fundamentally important concept thresholds?