

STANDARD OPERATING PROCEDURES

Jointer

DO NOT use this machine unless you have been instructed in its safe use and operation.



Safety glasses must be worn at all times in work areas.



Long and loose hair must be contained.



CSA footwear must be worn at all times in work areas.



Close fitting/protective clothing must be worn.



Rings and jewelry must not be worn.



Gloves must not be worn when using this machine.



Hearing protection may be required for some operations. Refer to Bandsaw SOP.

PRE-OPERATIONAL SAFETY CHECKS

1. Start the dust extraction unit before using the machine.
2. Check workspace and walkways to ensure no slip-hazards are present.
3. Verify location of on off switch and/or emergency power disconnect.
4. Use paddles to push wood instead of bare hands.
5. Wood must be fed with the grain and never across the grain since the cutter head may shatter the wood and cause damage to the machine.
6. Never remove the cutter guard.
7. Do not joint wood that has loose knots or serious defects.
8. Make sure that the work piece is free of nails or foreign objects that could cause personal injury or damage to the machine.
9. Faulty equipment must not be used. Immediately report suspect equipment.
10. Adjust jointer fence to reduce exposure to cutting head. Fence should not get more than 1" wider than width of boards being jointed.

OPERATIONAL SAFETY CHECKS

1. Never leave the Jointer while it is running.
2. Use a safe working posture (beware of hair catching).

HOUSEKEEPING

1. Switch off the machine.
2. Leave the machine in a safe, clean and tidy state.

POTENTIAL HAZARDS

- Hair/clothing entanglement - rotating spindle/drill
- Eye injuries
- Sharp edges & burrs