SAFETY DATA SHEET

Following Regulation 1910.1200

SDS Number: 141           Date of first issue: 01 May 1987           Date of last revision: 11 July 2018

1 - Identification of product

a - Product identifier used on the label

Tradenames: Air-Set, Cerflex Mortars, High Temp IFB Dry, High Temp IFB Wet, K-Bond, Mulset F, Smoothset, SR-90 Dry, Unistix A,

b - Other means of identification

REFRACTORY MORTAR

c - Recommended use of the chemical and restrictions on use

High Temperature Thermal Insulation

d - Name, address, and telephone number

<table>
<thead>
<tr>
<th>Morgan Advanced Materials</th>
</tr>
</thead>
<tbody>
<tr>
<td>P. O. Box 923; Dept. 300</td>
</tr>
<tr>
<td>Augusta, GA 30903-0923</td>
</tr>
<tr>
<td>Telephone: 706-796-4200</td>
</tr>
</tbody>
</table>

e - Emergency Phone Number

For Product Stewardship and Emergency Information:
Hotline - 1-800-722-5681
Fax - 706-560-4054

For additional SDSs and to confirm this is the most current SDS for the product, visit our web page www.morganthermalceramics.com or send a request to MT.NorthAmerica@morganplc.com
Hazard Identification

a - Classification of the chemical in accordance with paragraph (d) of §1910.1200

b - Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200

Hazard Pictograms

Signal Words

Danger

Hazard Statements

May cause cancer by inhalation.

Harmful in contact with skin

Cause eye irritation

Precaution Statements

Do not handle until all safety instructions have been read and understood.

Use respiratory protection as required; see Section 8 of the Safety Data Sheet.

Wear protective gloves, protective clothing, eye protection and face protection.

If concerned about exposure, get medical advice.

Store in a manner to minimize airborne dust.

Dispose of waste in accordance with local, state and federal regulations.

Minimize exposure to airborne dust.

Emergency Overview

Respirable dust from these products may contain crystalline silica, which is known to cause respiratory disease.

(See Section 11 for more information)

c - Describe any hazards not otherwise classified that have been identified during the classification process

d - Mixture Rule

These products are a mixture of various earthy material. Dust samples from these products have not been tested for their specific toxicity, but may contain more than 0.1% crystalline silica.

The hazard classification of these products were based on GHS classification of respirable crystalline silica as category 1 carcinogen.

3 - Composition / Information On Ingredients

a - Composition table

<table>
<thead>
<tr>
<th>COMPONENTS</th>
<th>CAS NUMBER</th>
<th>% BY WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Silicate</td>
<td>1302-76-7</td>
<td>Up to 52</td>
</tr>
<tr>
<td>Aluminum Oxide</td>
<td>1344-28-1</td>
<td>Up to 50</td>
</tr>
<tr>
<td>Silica, Amorphous</td>
<td>7631-86-9</td>
<td>Up to 40</td>
</tr>
<tr>
<td>Kaolin</td>
<td>1332-58-7</td>
<td>Up to 27</td>
</tr>
<tr>
<td>Crystalline Silica</td>
<td>14808-60-7 or 14464-46-4</td>
<td>Up to 20</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>0 - 11</td>
</tr>
<tr>
<td>Borate, Tetra, Sodium Salt, Decahydrate</td>
<td>1303-96-4</td>
<td>0 - 2</td>
</tr>
</tbody>
</table>

b - Common Name

(See Section 8 "Exposure Controls / Personal Protection" for exposure guidelines)

d - Impurities and Stabilizing Additives

Not applicable.
4 - First-Aid measures

a - Description of necessary measures, subdivided according to the different routes of exposure, i.e., inhalation, skin and eye contact, and ingestion

Eyes
Flush with large amounts of water for at least 15 minutes. Do not rub eyes.

Skin
Wash affected area gently with soap and water. Skin cream or lotion after washing may be helpful.

Respiratory Tract
Remove affected person to dust free location. See Section 8 for additional measures to reduce or eliminate exposure.

Gastrointestinal
Unlikely route of exposure.

c - Indication of immediate medical attention and special treatment needed, if necessary

5 - Fire-fighting measures

a - Suitable (and unsuitable) extinguishing media and
Use extinguishing media suitable for type of surrounding fire

c - Special Protective Equipment and Precautions for Firefighters
NFPA Codes: Flammability: 0 Health: 1 Reactivity: 0 Special: 0

b - Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products):
None

6 - Accidental Release Measures

a - Personal precautions, protective equipment, and emergency procedures
Avoid creating airborne dust. Follow routine housekeeping procedures. Vacuum only with HEPA filtered equipment. If sweeping is necessary, use a dust suppressant and place material in closed containers. Do not use compressed air for clean-up. Personnel should wear gloves, goggles and approved respirator.

b - Methods and materials for containment and cleaning up
Take up with liquid-absorbing material (e.g. sand, wood dust). Wash spillage site thoroughly with soap and water or detergent solution. Dispose of according to Federal, State and local government regulations.

7 - Handling and storage

a - Precautions for safe handling
Limit the use of power tools unless in conjunction with local exhaust. Use hand tools whenever possible. Frequently clean the work area with HEPA filtered vacuum or wet sweeping to minimize the accumulation of debris. Do not use compressed air for clean-up.

b - Conditions for safe storage, including any incompatibilities
Store in a manner to minimize airborne dust.

c - empty containers
Product packaging may contain residue. Do not reuse.
**a - OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV), and any other exposure limit used or recommended by the chemical manufacturer, importer, or employer preparing the safety data sheet, where available**

<table>
<thead>
<tr>
<th>MAJOR COMPONENT</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>MANUFACTURER’S REG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline Silica</td>
<td>0.05 mg/m³ (1)</td>
<td>0.025 mg/m³ (respirable dust)</td>
<td>NONE</td>
</tr>
<tr>
<td>Aluminum Oxide</td>
<td>15 mg/m³ (total dust); 5 mg/m³ (respirable dust)</td>
<td>None Established</td>
<td>NONE</td>
</tr>
<tr>
<td>Silica, Amorphous</td>
<td>(80 mg/m³ ÷ % SiO₂) or 20 mppcf</td>
<td>10 mg/m³</td>
<td>NONE</td>
</tr>
<tr>
<td>Kaolin</td>
<td>15 mg/m³</td>
<td>2 mg/m³ (respirable dust)</td>
<td>NONE</td>
</tr>
</tbody>
</table>

(1) OSHA new Permissible Exposure Limit (PEL) for respirable crystalline silica is 0.05 mg/m³ (8-hr TWA), an Action Level (AL) of 0.025 mg/m³ (8-hr TWA), together with associated ancillary requirements listed under General Industry and Maritime Standard (29 CFR 1910.1053) and Construction Standards (29 CFR 1910.1153).

**OTHER OCCUPATIONAL EXPOSURE LEVELS (OEL)**

Ontario Canada OEL - Silica, Crystalline : Quartz/Tripoli = 0.1 mg/m³ (R); Cristobalite = 0.05 mg/m³ (R).

Industrial hygiene standards and occupational exposure limits vary between countries and local jurisdictions. Check which exposure levels apply to your facility and comply with local regulations. If no regulatory dust or other standards apply, a qualified industrial hygienist can assist with a specific workplace evaluation including recommendations for respiratory protection.

**b - Appropriate Engineering Controls**

Use engineering controls, such as ventilation and dust collection devices, to reduce airborne particulate concentrations to the lowest attainable level.

**c - Individual protection measures, such as personal protective equipment**

**PPE - Skin**

Wear full body clothing, gloves, hat, and eye protection as necessary to prevent skin irritation. Washable or disposable clothing may be used. If possible, do not take unwashed work clothing home. If soiled work clothing must be taken home, employers should ensure employees are trained on the best practices to minimize or avoid non-work dust exposure (e.g., vacuum clothes before leaving the work area, wash work clothing separately, rinse washer before washing other household clothes, etc.).

**PPE - Eye**

As necessary, wear goggles or safety glasses with side shields.

**PPE – Respiratory**

When it is not possible or feasible to reduce airborne crystalline silica or particulate levels below the appropriate PEL/OEL through engineering controls, or until they are installed, employees are encouraged to use good work practices together with respiratory protection. Before providing respirators to employees (especially negative pressure type), employers should 1) monitor for airborne crystalline silica and/or dust concentrations using appropriate NIOSH analytical methods and select respiratory protection based upon the results of that monitoring, 2) have the workers evaluated by a physician to determine the workers’ ability to wear respirators, and 3) implement respiratory protection training programs. Use NIOSH-certified particulate respirators (42 CFR 84), in compliance with OSHA Respiratory Protection Standard 29 CFR 1910.134 and 29 CFR 1926.103, for the particular hazard or airborne concentrations to be encountered in the work environment. For the most current information on respirator selection, contact your supplier.
9 - Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>a - Appearance</td>
<td>Concrete like material</td>
</tr>
<tr>
<td>b - Odor</td>
<td>Not applicable</td>
</tr>
<tr>
<td>c - Odor Threshold</td>
<td>Not applicable</td>
</tr>
<tr>
<td>e - pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>d - Melting Point</td>
<td>Up to 3200°F (depending on the product)</td>
</tr>
<tr>
<td>f - Initial Boiling Point/Range</td>
<td>Not applicable</td>
</tr>
<tr>
<td>g - Flashpoint</td>
<td>Not applicable</td>
</tr>
<tr>
<td>h - Evaporation Rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>i - Flammability</td>
<td>Not applicable</td>
</tr>
<tr>
<td>j - Upper/Lower Flammability or Explosive Limits</td>
<td>Not applicable</td>
</tr>
<tr>
<td>k - VAPOR PRESSURE</td>
<td>Not applicable</td>
</tr>
<tr>
<td>l - VAPOR DENSITY</td>
<td>Not applicable</td>
</tr>
<tr>
<td>m - Solubility</td>
<td>Not soluble in water</td>
</tr>
<tr>
<td>n - Relative Density</td>
<td>2.3 - 3.1</td>
</tr>
<tr>
<td>o - Partition Coefficient: n-Octanol/water</td>
<td>Not applicable</td>
</tr>
<tr>
<td>p - Auto-ignition temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>q - Decomposition Temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>r - Viscosity</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

10 - Stability and Reactivity

a - Reactivity
None.

b - Chemical Stability
This is a stable material.

c - Possibility of Hazardous Reaction
Will not occur.

d - Conditions to Avoid
None

e - Incompatible Materials
Powerful oxidizers; fluorine, manganese trioxide, oxygen disulfide

f - Hazardous decomposition products
None
11 - Toxicological information

a - TOXICOKINETICS, METABOLISM AND DISTRIBUTION
b - Acute Toxicity
c - Epidemiology

No studies have been undertaken on humans exposed to these products in occupational environments.

Crystalline silica
Exposure to crystalline silica can cause silicosis, and exacerbate pulmonary tuberculosis and bronchitis. IARC (Monograph vol. 68, 1997) concluded that "crystalline silica from occupational sources inhaled in the form of quartz or cristobalite is carcinogenic to humans (Group 1)", and noted that "carcinogenicity in humans was not detected in all industrial circumstances studied" and "may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity".

d - Toxicology

Dust samples from these products have not been tested. The following health effects are provided for reference to key ingredient in these products:

Crystalline silica:
There is sufficient evidence of carcinogenicity of respirable silica in experimental animals (IARC Monograph; Vol. 42; 1987 and IARC Monograph; Vol. 68; 1997). Inhalation and intratracheal installation of crystalline silica in rats caused lung cancer; however, studies in other species such as mice and hamsters caused no lung cancer. Crystalline silica also caused fibrosis in rats and hamsters in several inhalation and intratracheal installation studies.

Aluminum Oxide:
Aluminum metal dust has been shown to present a minimal health hazard, according to results from the McIntyre Foundation's 27-year study of aluminum oxide dust (Patty's Industrial Hygiene and Toxicology, 3rd rev. ed.) No deleterious lung or systemic effects were observed as a result of exposure to aluminum metal dust having a particle size of 1.2 um at calculated concentrations equivalent to 2 mg/m over an 8-hour work shift. Even much higher concentrations (not further specified) over 10 or 20 minute periods produced no adverse effects (ACGIH).

Silica, amorphous:
Toxic effects described in animals from single inhalation exposures of amorphous silica include upper respiratory irritation, lung congestion, bronchitis, and emphysema. Repeated inhalation exposures at concentration of 50 or 150 mg/m3 produced increased lung weights and lung changes. No progressive pulmonary fibrosis was seen and the observed lung changes were reversible. No adverse effects were observed in this study at 10 mg/m3. No animal test reports are available to define the carcinogenic, mutagenic, or reproductive effects.

International Agency for Research on Cancer and National Toxicology Program
IARC, in 1997, Monograph v.68, classified crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to human (group 1).

The Ninth Annual Report on Carcinogens (2000), prepared by the National Toxicology Program (NTP), classified silica, crystalline ( respirable size), as a substance known to be a human carcinogen.

12 - Ecological information

a - Ecotoxicity (aquatic and terrestrial, where available)
These products are not reported to have any ecotoxicity effects.

c - Bioaccumulative potential
No information for the product.

d - Mobility in soil
No information for the product.

e - Other adverse effects (such as hazardous to the ozone layer)
No information available for the product.
13 - Disposal Considerations

Waste Management and Disposal

To prevent waste materials from becoming airborne during waste storage, transportation and disposal, a covered container or plastic bagging is recommended. Comply with federal, state and local regulations.

Additional information

This product, as manufactured, is not classified as a listed or characteristic hazardous waste according to U. S. Federal regulations (40 CFR 261). Any processing, use, alteration or chemical additions to the product, as purchased, may alter the disposal requirements. Under U. S. Federal regulations, it is the waste generator's responsibility to properly characterize a waste material, to determine if it is a "hazardous" waste. Check local, regional, state or provincial regulations to identify all applicable disposal requirements.

14 - Transport information

a - UN number.

Hazard Class: Not Regulated United Nations (UN) Number: Not Applicable

Labels: Not Applicable North America (NA) Number: Not Applicable

Placards: Not Applicable Bill of Lading: Product Name

b - UN proper shipping name

Not applicable.

c - Transport hazard class(es)

Not applicable.

d - Packing group, if applicable

Not applicable.

e - Environmental hazards (e.g., Marine pollutant (Yes/No))

No.

f - Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)

Not regulated.

g - Special precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance either within or outside their premises

Not applicable.

International

INTERNATIONAL

Canadian TDG Hazard Class & PIN: Not regulated

Not classified as dangerous goods under ADR (road), RID (train), IATA (air) or IMDG (ship).

15 - Regulatory information

15.1 - United States Regulations

**UNITED STATES REGULATIONS**

SARA Title III: This product does not contain any substances reportable under Sections 302, 304, 313 (40 CFR 372). Sections 311 and 312 apply.


TSCA: All substances contained in this product are listed, if required, in the TSCA Chemical Inventory.

California: "Silica, crystalline (airborne particles of respirable size)" is listed in Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986 as a chemical known to the State of California to cause cancer.

15.2 - International Regulations

**INTERNATIONAL REGULATIONS**

Canadian WHMIS: Class D-2A Materials Causing Other Toxic Effects

Canadian EPA: All substances in this product are listed, as required, on the Domestic Substance List (DSL).
16 - Other Information

Initial Statement

Devitrification

Product Stewardship Program

Morgan Thermal Ceramics www.morganthermalceramics.com

HMIS HAZARD RATING

HMIS Health 1* (* denotes potential for chronic effects)
HMIS Flammable 0
HMIS Reactivity 0
HMIS Personal Protective Equipment X (To be determined by user)

TECHNICAL DATA SHEETS

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Revision Summary

OSHA PEL for Crystalline Silica revised in section 8 (June 2018).

MSDS prepared by

SDS Prepared By: MORGAN THERMAL CERAMICS ENVIRONMENTAL, HEALTH & SAFETY DEPARTMENT

Disclaimer

The information presented herein is presented in good faith and believed to be accurate as of the effective date of this Safety Data Sheet. Employers may use this SDS to supplement other information gathered by them in their efforts to assure the health and safety of their employees and the proper use of the product. This summary of the relevant data reflects professional judgment; employers should note that information perceived to be less relevant has not been included in this SDS. Therefore, given the summary nature of this document, Morgan Thermal Ceramics does not extend any warranty (expressed or implied), assume any responsibility, or make any representation regarding the completeness of this information or its suitability for the purposes envisioned by the user.