MATERIAL SAFETY DATA SHEET

SECTION I - PRODUCT INFORMATION

M.S.D.S. NUMBER: All

PRODUCT IDENTIFIER: Optimum and Pantone Series Printing Inks

(Including Pantone Mixing Inks, Forms Mixing Inks, Rubberbase Mixing Inks, Waterless Mixing Inks, Process Colours, Blacks, Body Gum, Overprint Vanishes)

PRODUCT USE: For Printing on Industrial Printing Presses

MANUFACTURER'S NAME, ADDRESS AND EMERGENCY TELEPHONE NUMBER

Rycoline Inc. The Printing Ink Company 145 Westcreek Drive Vaughan, Ontario L4L 9N6

905-850-3905

SUPPLIER'S NAME, ADDRESS AND EMERGENCY TELEPHONE NUMBER

Same

SECTION II - HAZARDOUS INGREDIENTS

WHMIS CLASSIFICATION: This is not a WHMIS controlled product.

HAZARDOUS % CAS/UN INGREDIENTS WT/WT NUMBER LD 50 LC 50 SPECIES AND ROUTE

None

SECTION III - PHYSICAL DATA PHYSICAL STATE: Paste EVAPORATION RATE: Slower (N-Butyl Acetate = 1)ODOUR AND APPEARANCE: Oleo resinous BOILING RANGE: 226 - 288°C Coloured Paste **ODOUR THRESHOLD:** Not Available FREEZING POINT: Not Available SPECIFIC GRAVITY: Not Available pH: Not Available VAPOUR DENSITY: Heavier **VAPOUR PRESSURE:** Not Available (Air = 1)% VOLATILE BY WEIGHT: 10 - 35% **COEFFICIENT OF WATER/OIL** (Method 24) **DISTRIBUTION:** Not Available

SECTION IV - FIRE AND EXPLOSION DATA

CONDITIONS OF FLAMMABILITY: Must be strongly heated before ignition will occur.

MEANS OF EXTINCTION: Use Dry Chemical, Carbon Dioxide, Foam or Spray. Water may be ineffective but will cool fire-exposed surfaces.

FLASH POINT DETERMINATION: >100°C. ASTM D-93.

UPPER FLAMMABLE LIMIT: Not Available

LOWER FLAMMABLE LIMIT: 1.1

AUTO-IGNITION TEMPERATURE: Not Available

HAZARDOUS COMBUSTION PRODUCTS: Fumes, Smoke and Carbon Monoxide.

EXPLOSION DATA: - SENSITIVITY TO MECHANICAL IMPACT: None

SENSITIVITY TO STATIC DISCHARGE: None

SECTION V - REACTIVITY DATA

CONDITIONS UNDER WHICH THE PRODUCT IS CHEMICALLY UNSTABLE: Stable

LIST OF MATERIALS OR CLASSES OF SUBSTANCES INCOMPATIBLE WITH PRODUCT: Strong Oxidizing Agents.

HAZARDOUS DECOMPOSITION PRODUCTS: None

SECTION VI - HEALTH HAZARD AND TOXICOLOGICAL PROPERTIES

EFFECTS OF ACUTE AND/OR CHRONIC EXPOSURE:

- **SKIN:** Very low order of toxicity by skin absorption. Frequent or prolonged contact may irritate the skin and cause dermatitis.
- **EYES:** Slightly irritating but does not cause tissue damage.
- **INHALATION:** Excessive inhalation may cause headaches, dizziness, drowsiness and nausea.

INGESTION: Low order of toxicity.	IRRITANCY: Not Available
EXPOSURE LIMIT: Not Available	CARCINOGENICITY: Not Available
MUTAGENICITY: Not Available	TERATOGENICITY: Not Available
REPRODUCTIVE TOXICITY: Not Available	TOXICOLOGICAL SYNERGISTIC PRODUCTS: Not Available
SENSITIZATION TO PRODUCT: Not Available	

SECTION VII - EMERGENCY FIRST AID PROCEDURES

INHALATION: Remove to fresh air.

- EYES: Flush with water for at least 15 minutes and obtain prompt medical attention.
- SKIN: Wash with soap and water. Wash contaminated clothing before wearing again.

INGESTION: Do not induce vomiting because of the possibility of aspiration into the lungs. Keep at rest and call for Medical Help.

SECTION VIII - PRECAUTIONS AND PREVENTIVE MEASURES

PERSONAL PROTECTIVE EQUIPMENT:

RESPIRATORY SYSTEM: None if proper environmental controls are maintained.

SKIN: Impervious style gloves recommended. Avoid contact with skin.

ENGINEERING CONTROLS: Adequate ventilation should be provided.

LEAK AND/OR SPILL PROCEDURE: Scrape and mop up. Scoop into a waste disposal container.

WASTE DISPOSAL: Controlled incineration or use of waste disposal service.

HANDLING PROCEDURES AND EQUIPMENT: Avoid skin contact.

STORAGE REQUIREMENTS: Keep container closed.

SHIPPING INFORMATION: Not regulated.

GENERAL INFORMATION: Precaution should always be taken to avoid skin/eye contact with any solvent/chemical substances.

SECTION IX - PREPARATION INFORMATION

PREPARED BY: Karen Rodney

PREPARATION DATE: May 16, 1994

DATE REVIEWED: January 5, 2017

INFORMATION TELEPHONE: 905-850-3905

The information provided in this Material Safety Data Sheet has been obtained from sources believed to be reliable. Rycoline Inc. provides no warranties, expressed or implied, and assumes no responsibility for the accuracy or completeness of the data contained herein.