

SAFETY DATA SHEET

Version 6.7
Revision Date 26.10.2021
Print Date 08.05.2023**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifiers**

Product name : Tungsten etchant

Product Number : 667498
Brand : Aldrich**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheetCompany : SIGMA-ALDRICH CANADA LTD.
2149 WINSTON PARK DRIVE
OAKVILLE ON L6H 6J8
CANADATelephone : +1 905 829-9500
Fax : +1 905 829-9292**1.4 Emergency telephone**Emergency Phone # : 800-424-9300 CHEMTREC (USA)
+1-703-527-3887 CHEMTREC
(International)
24 Hours/day; 7 Days/week**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****GHS Classification in accordance with Hazardous Products Regulations (HPR) (SOR/2015-17)**Corrosive to Metals (Category 1), H290
Skin corrosion (Category 1A), H314
Serious eye damage (Category 1), H318
Short-term (acute) aquatic hazard (Category 3), H402
Long-term (chronic) aquatic hazard (Category 3), H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word

Danger

Aldrich - 667498

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Hazard statement(s)	
H290	May be corrosive to metals.
H314	Causes severe skin burns and eye damage.
H412	Harmful to aquatic life with long lasting effects.
Precautionary statement(s)	
P234	Keep only in original packaging.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

- none

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Synonyms : Tungsten etch

Component	Classification	Concentration *
tripotassium hexacyanoferrate(III)		
CAS-No. 13746-66-2 EC-No. 237-323-3	Eye Irrit. 2A; Aquatic Acute 2; Aquatic Chronic 2; H319, H401, H411	>= 10 - < 30 %
* Weight %		
caustic potash		
CAS-No. 1310-58-3 EC-No. 215-181-3 Index-No. 019-002-00-8 Registration number 01-2119487136-33-XXXX	Met. Corr. 1; Acute Tox. 4; Skin Corr. 1A; Eye Dam. 1; Aquatic Acute 3; H290, H302, H314, H318, H402 Concentration limits: >= 0.5 %: Met. Corr. 1, H290; >= 5 %: Skin Corr. 1A, H314; 2 - < 5 %: Skin Corr. 1B, H314; 0.5 - < 2	>= 5 - < 10 %

	%: Skin Irrit. 2, H315; 0.5 - < 2 %: Eye Irrit. 2, H319;	
* Weight %		

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Call in physician.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Nitrogen oxides (NO_x)

Potassium oxides

Iron oxides

Not combustible.

Ambient fire may liberate hazardous vapours.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

No metal containers.
Tightly closed.

Storage class

Storage class (TRGS 510): 8B: Non-combustible, corrosive hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Components	CAS-No.	Value	Control parameters	Basis
tripotassium hexacyanoferrate(III)	13746-66-2	TWA	1 mg/m ³	Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)

Remarks	Occupational exposure limit is based on irritation effects and its adjustment to compensate for unusual work schedules is not required			
		C	10 ppm 11 mg/m ³	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
	Skin (percutaneous)			
		TWAEV	1 mg/m ³	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
		C	5 mg/m ³	Canada. British Columbia OEL
	Contributes significantly to the overall exposure by the skin route.			
		TWA	1 mg/m ³	Canada. British Columbia OEL
		STEL	2 mg/m ³	Canada. British Columbia OEL
		C	5 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)
		TWA	1 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)
caustic potash	1310-58-3	C	2 mg/m ³	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
		(c)	2 mg/m ³	Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
Remarks	Occupational exposure limit is based on irritation effects and its adjustment to compensate for unusual work schedules is not required			
		C	2 mg/m ³	Canada. British Columbia OEL
		C	2 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)

8.2 Exposure controls

Appropriate engineering controls

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection

required

Body Protection

protective clothing

Respiratory protection

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure

Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance	Form: liquid
b) Odor	No data available
c) Odor Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	No data available
f) Initial boiling point and boiling range	No data available
g) Flash point	()No data available
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	No data available
k) Vapor pressure	No data available
l) Vapor density	No data available
m) Density	1.220 g/cm ³
Relative density	No data available
n) Water solubility	soluble
o) Partition coefficient: n-octanol/water	No data available
p) Autoignition	Not applicable

- temperature
- q) Decomposition temperature No data available
- r) Viscosity No data available
- s) Explosive properties Not classified as explosive.
- t) Oxidizing properties none

9.2 Other safety information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Violent reactions possible with:

The generally known reaction partners of water.

10.4 Conditions to avoid

no information available

10.5 Incompatible materials

Water, Light metals, Alkali metals, Strong oxidizing agents, Metals, Cyanides, Ammonia, Strong acids, Organic materials, hydrochloric acid, Copper, reacts violently with:, vigorous reaction with:, Halogens, Nitro compounds, Magnesium, Azides, Contact with aluminum, tin and zinc liberates hydrogen gas. Contact with n formation of shock-sensitive salts.Strong oxidizing agentsMetals

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Mixture

Acute toxicity

Oral: No data available

Acute toxicity estimate Oral - 4,163 mg/kg
(Calculation method)

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:;, damage of respiratory tract

Dermal: No data available

Skin corrosion/irritation

Mixture causes severe burns.

Serious eye damage/eye irritation

Mixture causes serious eye damage. Risk of blindness!

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

Components**tripotassium hexacyanoferrate(III)****Acute toxicity**

LD50 Oral - Rat - > 5,110 mg/kg

(OECD Test Guideline 401)

Inhalation: No data available

LD50 Dermal - Rat - male and female - > 2,000 mg/kg

(OECD Test Guideline 402)

Skin corrosion/irritation

Skin - Human

Result: No skin irritation

(OECD Test Guideline 439)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Eye irritation

(OECD Test Guideline 405)

Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: negative
(OECD Test Guideline 429)

Germ cell mutagenicity

Test Type: Ames test
Test system: Salmonella typhimurium
Result: negative

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

Aspiration hazard

No data available

caustic potash

Acute toxicity

LD50 Oral - Rat - male - 333 mg/kg
(OECD Test Guideline 425)

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.

Inhalation: Corrosive to respiratory system.

Symptoms: burns of mucous membranes, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

Inhalation: No data available

Dermal: No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Causes burns.

Remarks: (IUCLID)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Causes serious eye damage.

(OECD Test Guideline 405)

Causes serious eye damage.

Respiratory or skin sensitization

Sensitisation test: - Guinea pig

Result: negative

Remarks: (IUCLID)

Germ cell mutagenicity

Test Type: Ames test

Test system: S. typhimurium

Result: negative

Remarks: (ECHA)

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Result: negative

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

Acute oral toxicity - If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.

Acute inhalation toxicity - burns of mucous membranes, Cough, Shortness of breath, Possible damages: , damage of respiratory tract

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

SECTION 12: Ecological information

12.1 Toxicity

Mixture

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

No data available

Components

tripotassium hexacyanoferrate(III)

Toxicity to fish static test LC50 - Cyprinus carpio (Carp) - > 100 mg/l - 96 h
(OECD Test Guideline 203)

Toxicity to daphnia static test EC50 - Daphnia magna (Water flea) - 59 mg/l - 48 h
and other aquatic (OECD Test Guideline 202)
invertebrates

Toxicity to algae static test ErC50 - Pseudokirchneriella subcapitata - 3.1 mg/l -

	72 h (OECD Test Guideline 201)
Toxicity to bacteria	static test EC50 - activated sludge - > 1,000 mg/l (OECD Test Guideline 209)
caustic potash	
Toxicity to fish	LC50 - Gambusia affinis (Mosquito fish) - 80 mg/l - 96 h Remarks: (IUCLID)

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

SECTION 14: Transport information

TDG

UN number: 3266 Class: 8 Packing group: III
 Proper shipping name: CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Potassium hydroxide, tripotassium hexacyanoferrate(III))
 Labels: 8
 ERG Code: 154
 Marine pollutant: no

IMDG

UN number: 3266 Class: 8 Packing group: III EMS-No: F-A, S-B
 Proper shipping name: CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (tripotassium hexacyanoferrate(III), Potassium hydroxide)

IATA

UN number: 3266 Class: 8 Packing group: III
 Proper shipping name: Corrosive liquid, basic, inorganic, n.o.s. (tripotassium hexacyanoferrate(III), Potassium hydroxide)

SECTION 15: Regulatory information

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

SECTION 16: Other information

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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