

# Experimental Study of Polyvinyl Alcohol Degradation in Aqueous Solution by UV/ H<sub>2</sub>O<sub>2</sub> Process

Dina Hamad, Ramdhane Dhib, Mehrab Mehrvar  
Chemical Engineering Department  
Ryerson University

36<sup>th</sup> Annual Symposium on Polymer Science/Engineering  
Institute for Polymer Research, Waterloo University  
May 21, 2014

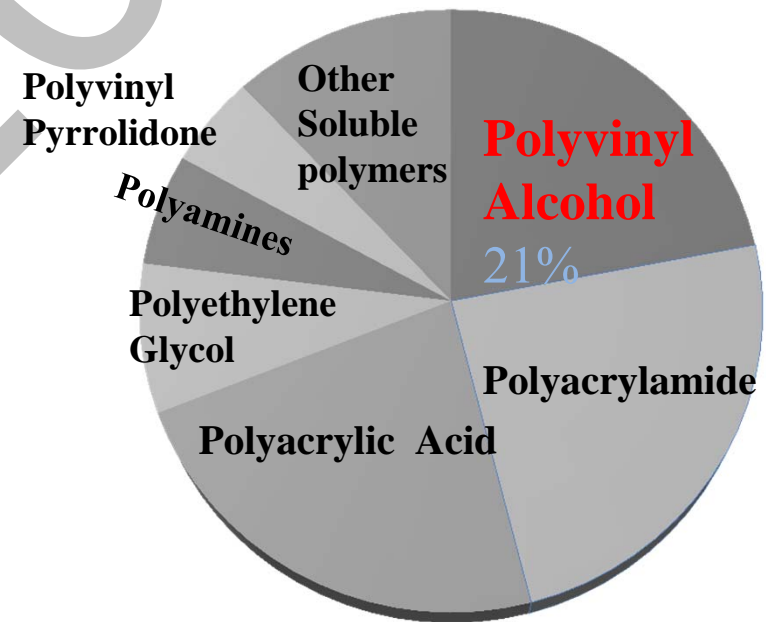
# Outline

- Introduction
- Objectives
- Experimental Setup
- Results and Discussion
- Concluding Remarks

## Water Soluble Polymers: PVA, PAA, PEG, PAM,....

Synthetic polymers that can dissolve, disperse or swell in **water**.

- Large scale production
- Wide spectrum of applications
- Considerable amounts of PVA-containing wastewater: production, use, and disposal
- Released into the aqueous environment



World Consumption of Water-Soluble Polymers

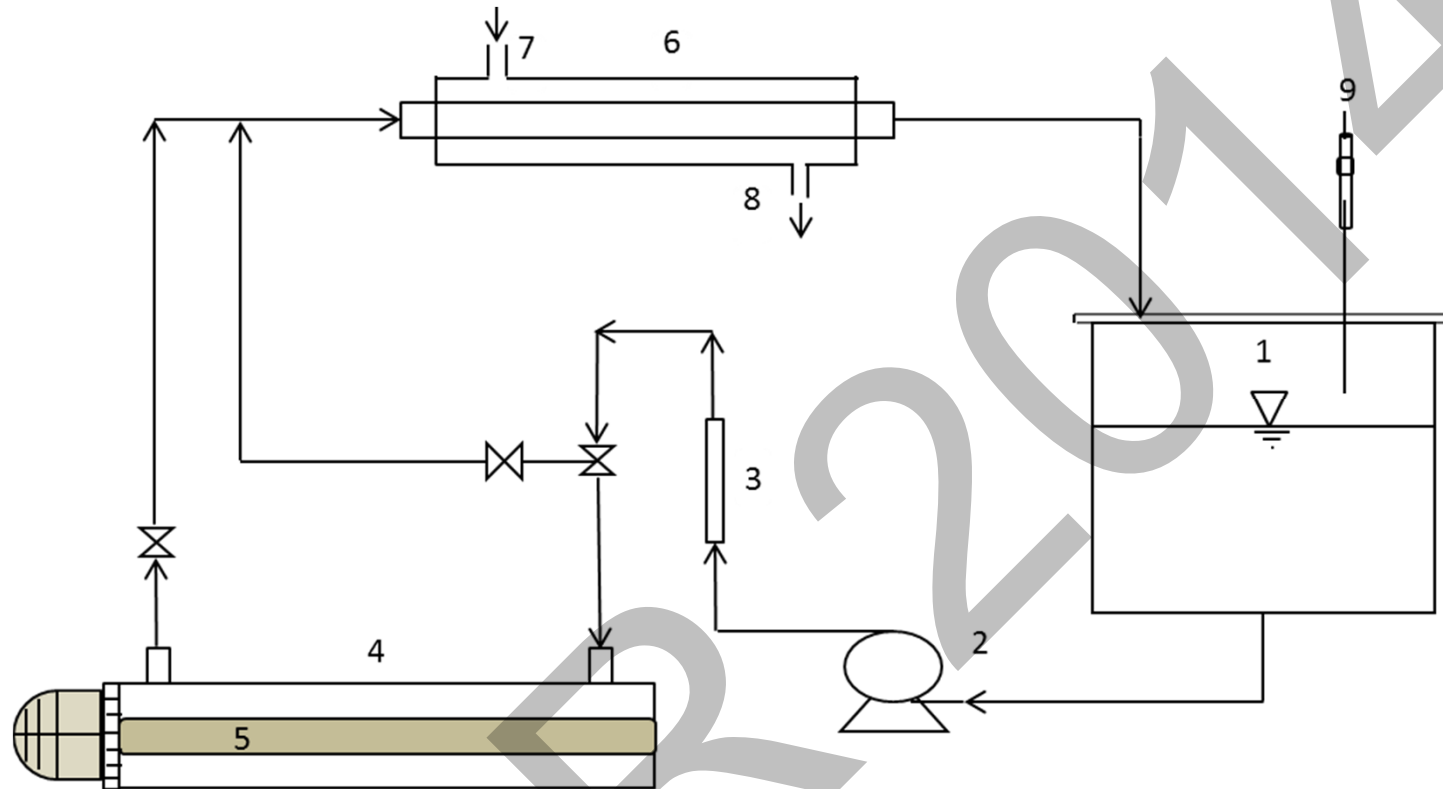
# Advanced Oxidation Process (AOPs)

Powerful technologies to transform organic contaminants into water and carbon dioxide

- ❑ Formation of hydroxyl radicals (strong oxidants)
- ❑ Reaction of these radicals with polymers soluble in water

- *PVA degradation by batch and fed-batch advanced oxidation (UV/ H<sub>2</sub>O<sub>2</sub>) process*
- *Investigate the effects of H<sub>2</sub>O<sub>2</sub> feeding strategy on polymer degradation rate*

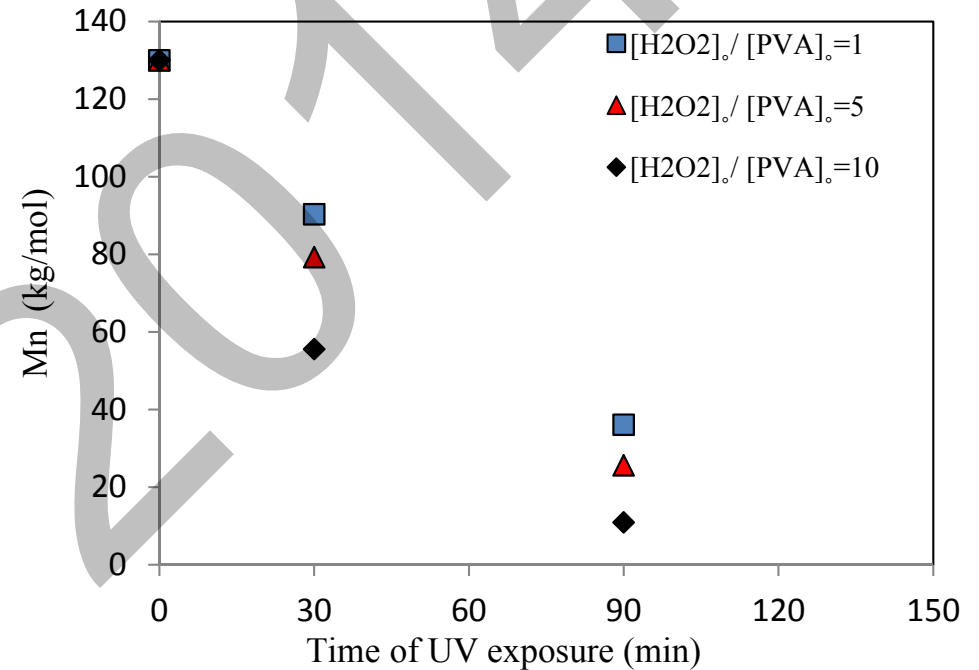
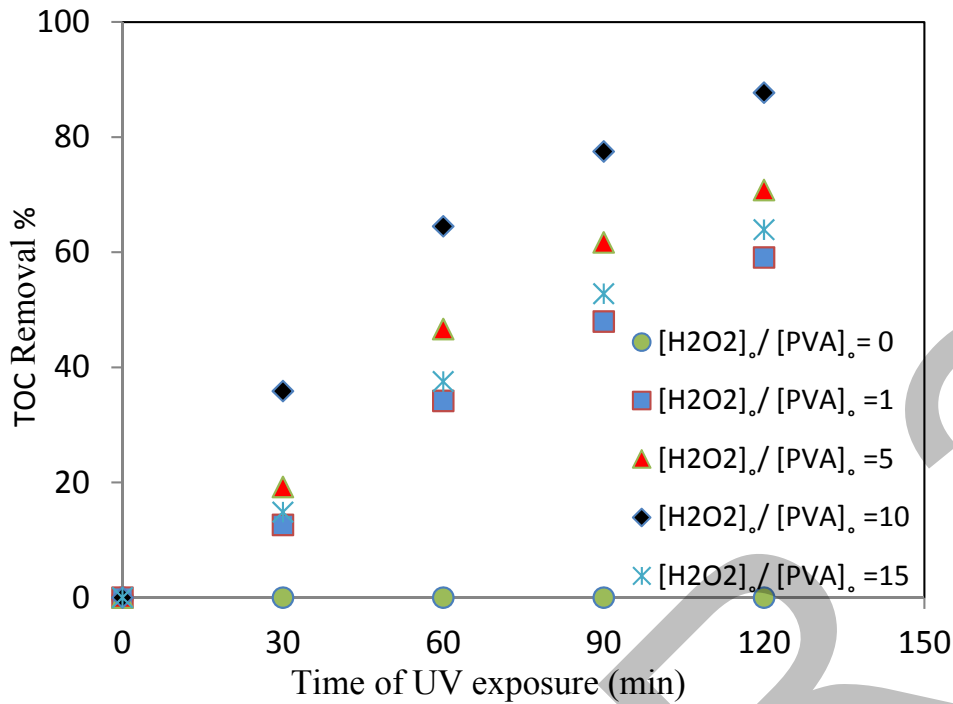
# Experimental Photoreactor Setup



Schematic diagram of the laboratory scale batch and fed-batch system

1. Reservoir and collection tank, 2. Centrifugal pump, 3. Flow meter, 4. Annular photoreactor, 5. UV-C lamp, 6. Heat exchanger, 7. Cooling water inlet, 8. Cooling water outlet, 9. Syringe for  $H_2O_2$  injection

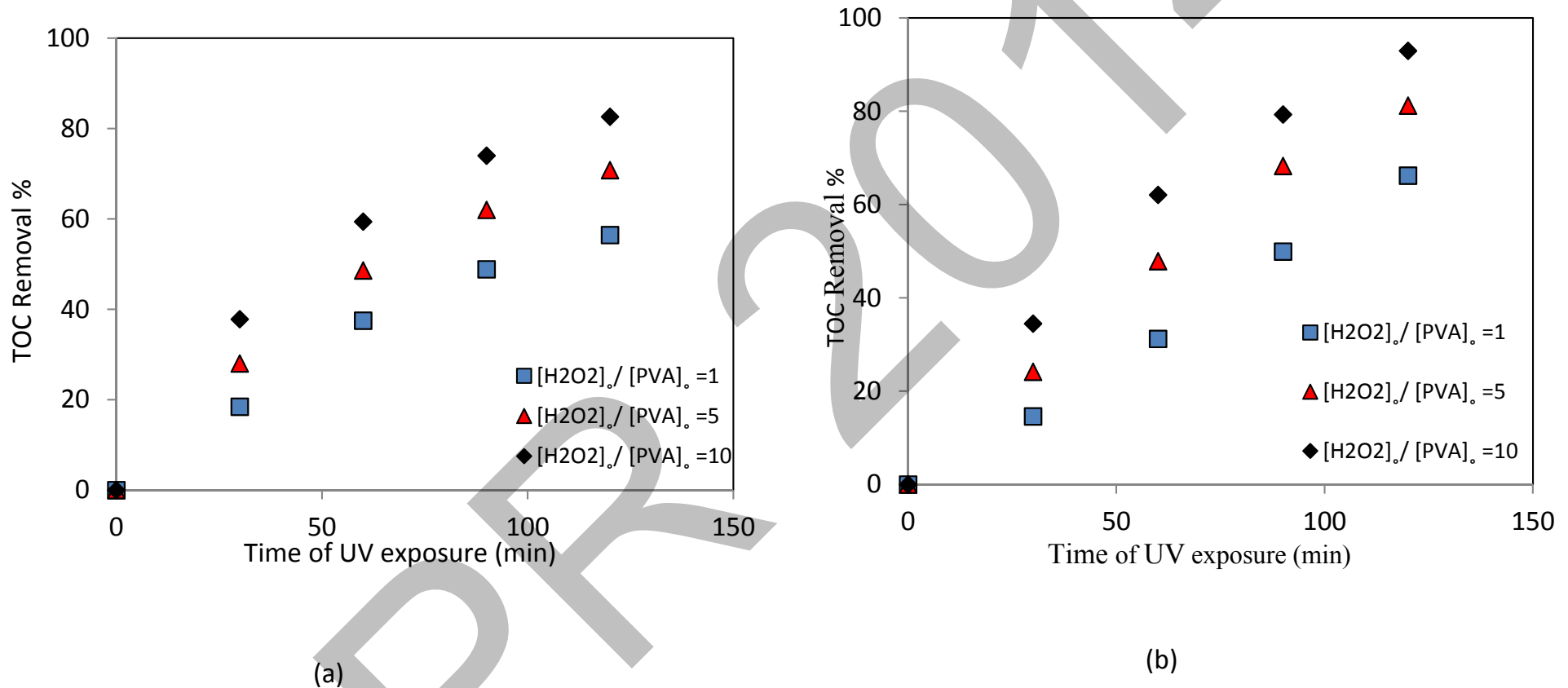
# Results and Discussion



The effect of H<sub>2</sub>O<sub>2</sub> dosage on the TOC removal during fed-batch UV/H<sub>2</sub>O<sub>2</sub> process, [PVA]<sub>0</sub> = 500 mg/L, [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub>/[PVA]<sub>0</sub> mass ratio of 0, 1, 5, 10, 15, H<sub>2</sub>O<sub>2</sub> dripped into the system in stepwise manner

Molecular weight variation during fed-batch UV/H<sub>2</sub>O<sub>2</sub> process, [PVA]<sub>0</sub> = 500 mg/L, [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub>/[PVA]<sub>0</sub> mass ratio of 1, 5, 10, H<sub>2</sub>O<sub>2</sub> dripped into the system in stepwise manner

# Results and Discussion



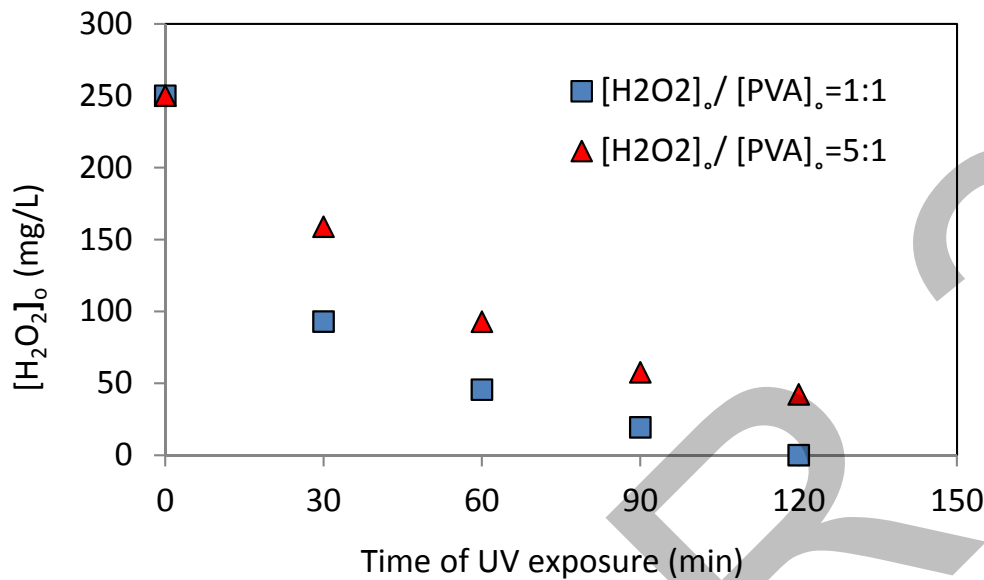
The effect of H<sub>2</sub>O<sub>2</sub> feeding strategy on the TOC removal during batch and fed-batch UV/H<sub>2</sub>O<sub>2</sub> process, [PVA]<sub>0</sub> = 50 mg/L, [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub> / [PVA]<sub>0</sub> mass ratio of 1, 5, 10.

(a) one shot of H<sub>2</sub>O<sub>2</sub> poured at the beginning of the experiment

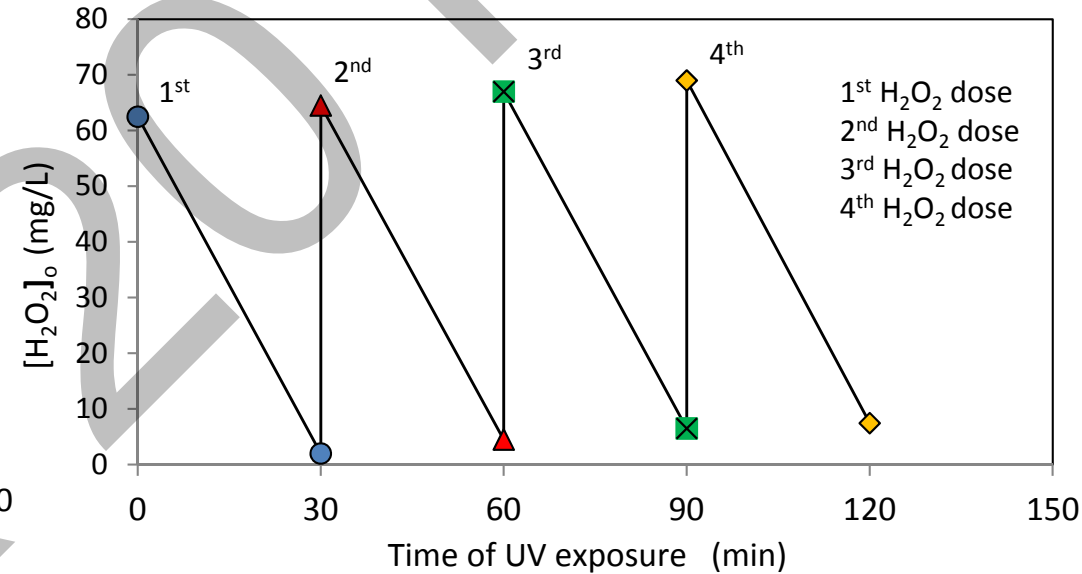
(b) H<sub>2</sub>O<sub>2</sub> dripped into the system in stepwise manner



# Results and Discussion



a)



b)

$\text{H}_2\text{O}_2$  variation during batch and fed-batch UV/ $\text{H}_2\text{O}_2$  process,  $[\text{PVA}]_o = 50$  mg/L,  $[\text{H}_2\text{O}_2]_o / [\text{PVA}]_o$  mass ratio of 1,5.

(a) one shot of  $\text{H}_2\text{O}_2$  poured at the beginning of the experiment

(b)  $\text{H}_2\text{O}_2$  dripped into the system in stepwise manner

# Concluding Remarks

- It is technically feasible to degrade PVA in aqueous solution by UV /H<sub>2</sub>O<sub>2</sub> process.
- For aqueous solution of 500mg/L PVA (Mn=130,000 g/mol), H<sub>2</sub>O<sub>2</sub>/PVA mass ratio of 10, 87 % TOC removal was achieved. Accordingly, 91% decrease in the number average molecular weight.
- H<sub>2</sub>O<sub>2</sub> feeding strategy has a great effect on polymer degradation and TOC removal.
- 92% TOC removal of 50mg/L PVA solution for dripping H<sub>2</sub>O<sub>2</sub> compared to 83% TOC removal for dumping one single shot.

# Acknowledgements

- Supervisors: Dr. Ramdhane Dhib and Dr. Mehrab Mehrvar.
- Chemical Engineering Department, Ryerson University
- Natural Science and Engineering Research Council of Canada (NSERC)

*Thank You.*

IPRR 2014